

### PARTS SUPPLIED

PART #	QTY.	DESCRIPTION
01-18371	1	Replacement Instructions
74-G0487-M	1	Hall Effect Assembly
82-PX06-05	2	Screw, 6-32 x 5/16"
85-FW-06	2	Flat Washer, #6
85-LS-06	2	Lock Washer, #6



### WARNING

To avoid serious BODILY INJURY or damage to the operator:

- TURN OFF power at the power switch before servicing the operator.
- GROUND YOURSELF thoroughly before handling the circuit board. Grounding methods include touching a cold, grounded metallic pipe or using a grounding strap.

### INSTALLING THE NEW HALL EFFECT ASSEMBLY

- 1 Open operator and control box cover.
- 2 **TURN OFF POWER TO OPERATOR AT ON/OFF SWITCH.**
- 3 **SL580 Operators:** At the S3 Board mounting hole locations (see Figure 3), remove and retain the three (3) screws securing the board to the control box. Lift board out of control box.
- 4 Remove hall effect sensor assembly from control box and disconnect hall effect sensor cable from S3 Board (at J2).
- 5 **SL540/570 Operators:** Install the new hall effect sensor assembly according to Figure 1.
- 6 **SL580 Operators:** Install the new hall effect sensor assembly according to Figure 2.
- 7 Loosen the hall effect assembly's 6-32 screws to adjust the air gap between the hall effect sensor and the ring magnet to 0.010"; then tighten screws.
- 8 Connect the hall effect sensor cable to the S3 Board (at J2).
- 9 **SL580 Operators:** Re-install S3 Board inside control box and secure with three (3) screws at the board's mounting hold locations (see Figure 3).
- 10 Turn ON power to operator.
- 11 Replace cover to control box and operator.

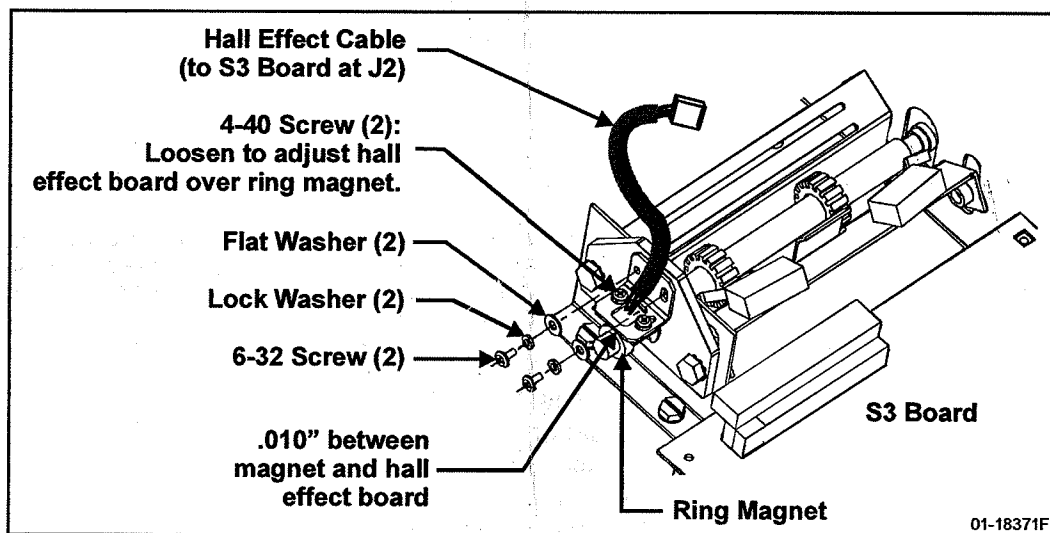


Figure 1: Hall Effect Assy. Installation for the SL540/570

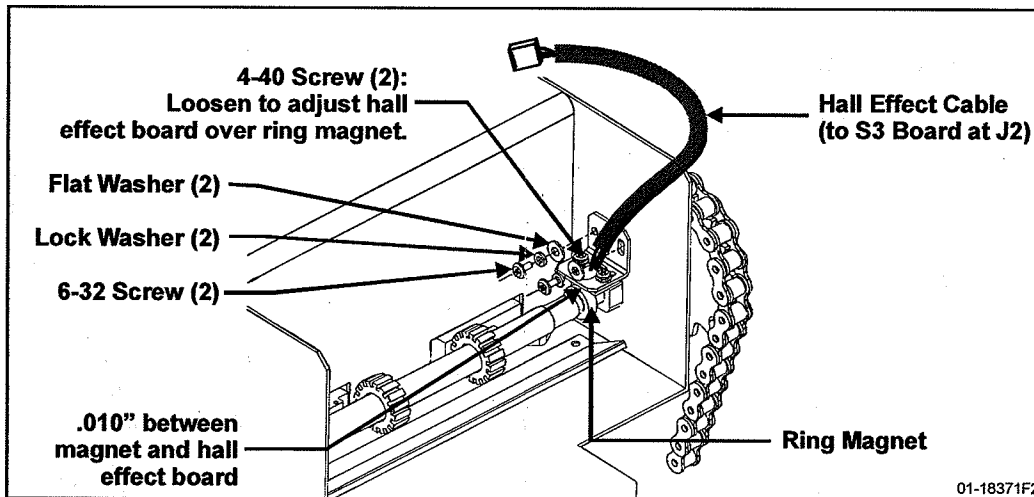


Figure 2: Hall Effect Assy. Installation for the SL580

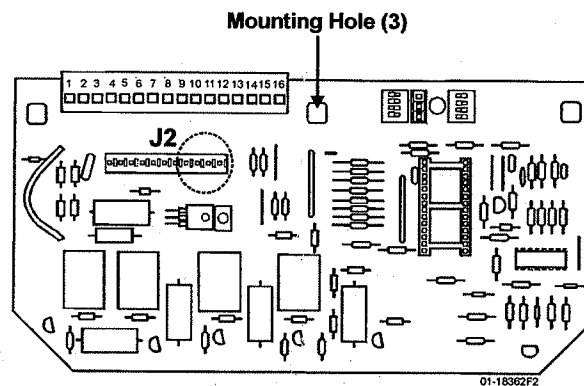


Figure 3: S3 Board

### LIMITED WARRANTY

LiftMaster warrants the Hall Effect Assembly against original manufacturing defects for a period of one (1) year, measured from the day of initial shipment by LiftMaster. This warranty is conditioned upon LiftMaster being paid in full for all equipment; this warranty is not effective until such payment in full has been received. The warranty period shown above applies only to the LiftMaster Hall Effect Assembly. Since this is a manufacturer's warranty, not a dealer's warranty, installation, removal, and freight charges are not part of this warranty, nor shall the installer be held liable in any way for removal, repair or installation of the components unless otherwise stated in a separate dealer's warranty. This warranty does not extend to systems or compartments that show evidence of damage caused by vandalism, acts of God (e.g., lightning, flood), abuse, or unauthorized or improper service.

CHAMBERLAIN

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**FOR TECHNICAL SUPPORT  
OR TO ORDER REPLACEMENT PARTS**

**Call our toll free number:**

**(800) 528-2806**

Installation and service information  
is available six days a week (Monday-Saturday).