

Replacement Control Board Assembly
Models 1022, 1024, 1026, 2026, 2022, 2024, 2042

36448 A/B/C
&
37028 A/B/C/D

Parts included in the kit:
1- Control Board
& Cover Assembly

Tools Required: Phillips Head Screwdriver, Small Common Screwdriver.

READ AND FOLLOW ALL SAFETY, INSTALLATION AND OPERATION INSTRUCTIONS AND WARNINGS CONTAINED IN THESE INSTRUCTIONS AND THE OWNERS MANUAL. *If you have any questions or do not understand an instruction, contact a trained service technician. Or call 800-354-3643.*

⚠ WARNING

A moving door can cause severe injury or death. When possible, use the emergency release only when the door is closed. If using the release with the door open, make sure people and objects are clear of the opening. Weak or broken springs are capable of increasing the rate and force of door closure and increasing the risk of severe injury or death.

NOTE: Do NOT remove Control Board from Cover/Button Assembly.

1. Pull Emergency Release Cord on Carriage to disengage operator to close the door if necessary. (If unable to lower door using operator, then use extreme caution in manually closing the door. Before pulling Emergency Release Cord, make sure people and objects are clear of door opening.)
2. Remove 110 Volt power from Operator. Refer to Owners Manual for permanently wired Operators.
3. Remove rear Lens Cover. Press Lens Cover Tabs in.
4. Remove Wall Control and Photocell Wires from push in connections using a small screwdriver to press in on the Locking Clips. FIG 1*.
5. Remove two Control Board retaining screws and remove Control Board Assembly. FIG 2-3*.
6. Carefully remove FIVE wire connectors from old board. FIG 4*.
7. Install these wires onto new Control Board. The two individual RED wires may be connected to either terminal. The remaining connectors will only assemble one way. Insure that each connector is properly aligned to the Control Board Pins. FIG 4*.
8. Install Control Board Assembly back to Operator. Insure that all control wires are securely inside the Operator and the Antenna is extended as you slide the cover into place.
9. Install two Control Board retaining screws. FIG 2*.
10. Reconnect Photocell wires into their proper terminals. FIG 1*.
11. Return power to Operator. Refer to Owners Manual for permanently wired Operators.
12. Reset Force Adjustments & Limit Switch positions per Owners Manual.
13. Program Remote Control(s).
14. Reconnect Wall Control wires.
15. Replace rear Lens Cover.

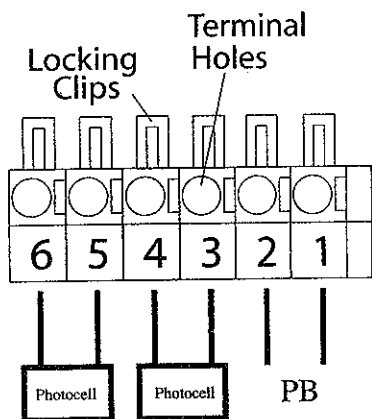


FIG 1

FIG 2

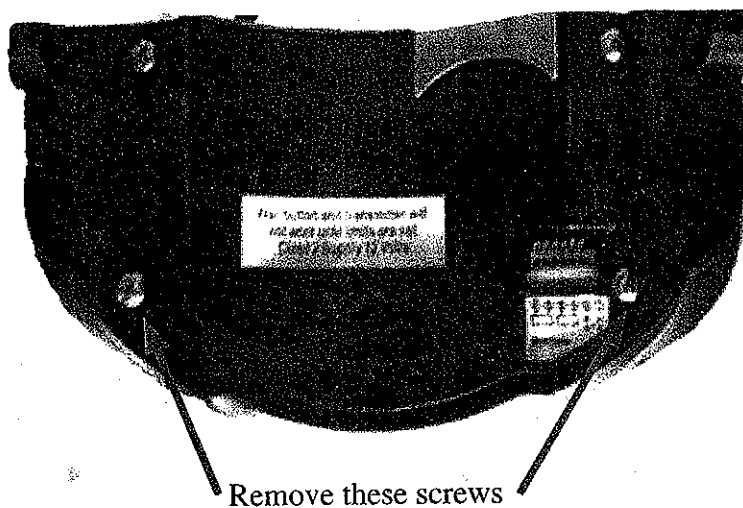
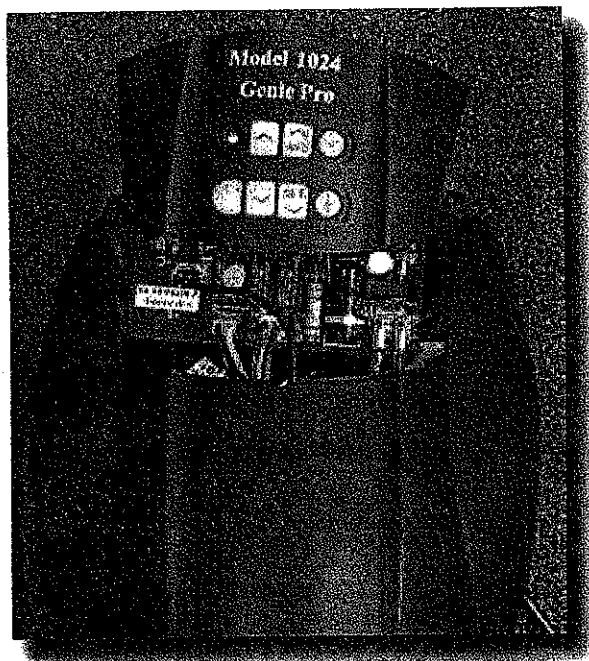


FIG 3



Remove/replace these connections

FIG 4

